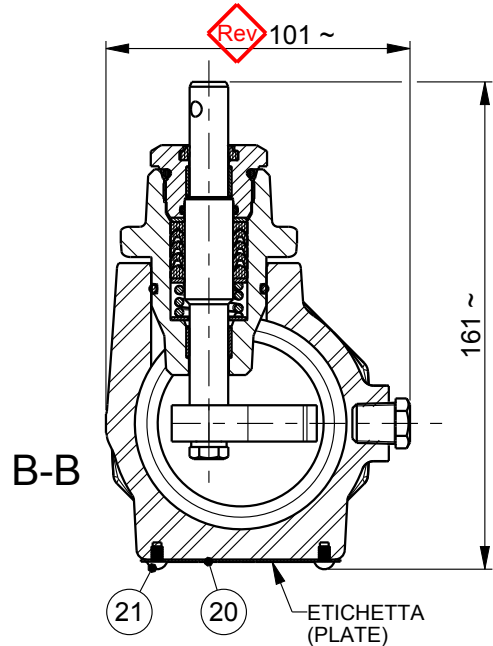
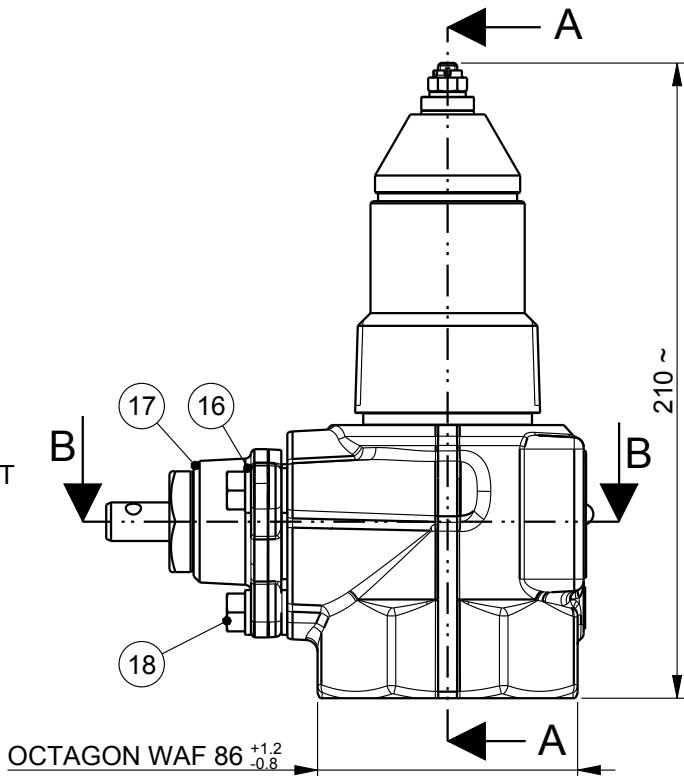
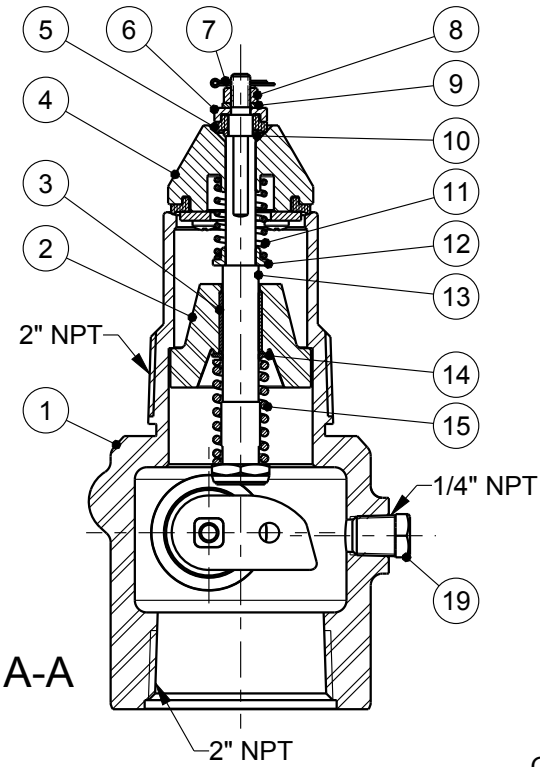


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Lever arm and split pin must be assembled by the customer.
Be careful: once assembled, the lever arm must lean out of the opposite side from the plug.

Asta di manovra e copiglia sono componenti che devono essere
assemblati da parte del cliente. Attenzione: a montaggio compiuto,
l'asta deve sporgere dal lato opposto rispetto al tappo.

TAPPO
(PLUG)

OPENING DIRECTION
DIREZIONE DI APERTURA

Markings according to sign plate 2001101867 plus:

449S
LISTED
(UL marking according to 2001100013)

DN50
(Nominal size of the valve - Dimensione nominale della valvola)

690290
INTERNAL VALVE
MADE IN ITALY

0106
(Type number - codice prodotto)

Y (year), two last figures of year of construction, number of week and progressive number
(EX. Y21-01-001 = valve n°001 assembled the first week of year 2021 - valvola n° 001 montata la prima settimana dell'anno 2021)

UL125 400PSI
EN13175 30bar
EN14433 29bar

GPM (m³/min)
PROP. LPG
GPM (m³/min)
NH₃

225-0.85 (NH₃ EFV Flow Rate - Portata eccesso di flusso NH₃)
250-0.95 (LPG EFV Flow Rate - Portata eccesso di flusso LPG)

23	Split Pin	1	3001100320
22	Lever Arm	1	1301100116
POS	DENOMINATION	Q.	DRAW NR.

21	Hammer Drive Screw	2	1401100013
20	Sign Plate	1	2001101867
19	Plug	1	1001100086
18	Screw	3	3001100319
17	Lever Section Ass.	1	1309500109
16	Spring Washer	6	3001100312
15	Main Spring	1	0701100266
14	Guide f. Main Spring	1	1501100232
13	Main Spindle Ass.	1	1309500064
12	Washer f. Bleeder Spring	1	1501100235
11	Spring for Bleeder function	1	0701100268
10	Lower Washer f. Bleeder	1	1501101154
9	Flat Washer	1	3001100315
8	Castle Nut	1	3001100316
7	Split Pin	1	3001100321
6	Upper Washer f. Bleeder	1	1501100231
5	Bleeder Gasket	1	0401102700
4	Cone Assembled	1	1509500036
3	Bushing	1	1501100260
2	Guide for main spindle (RAW)	1	1501500239
1	Body machined	1	0101100178
POS	DENOMINATION	Q.ty	DRAW NR.

DESCRIPTION		INTERNAL VALVE 2"NPT (250 GPM)					
	GEN. TOLL. ± -	GEN. FILL. R -		ANG. TOLL. ± -	DRAFT -	SCALE 1:2	SHEET 1 / 1
	RESPONS.	DRAWN	APPROVED	ISSUED	MATERIAL		
	DATE	15-12-21	15-12-21	15-12-21	/		
	SIGNATURE	Sabbioni	Modena	Treccani	DRAW NUMBER		
	ACTIVITY	NUMBER	PROJECT	03433	6902900106		
	INDEX	B0	REFERENCE	-			
		FORMAT A3	WEIGHT Kg.	-			